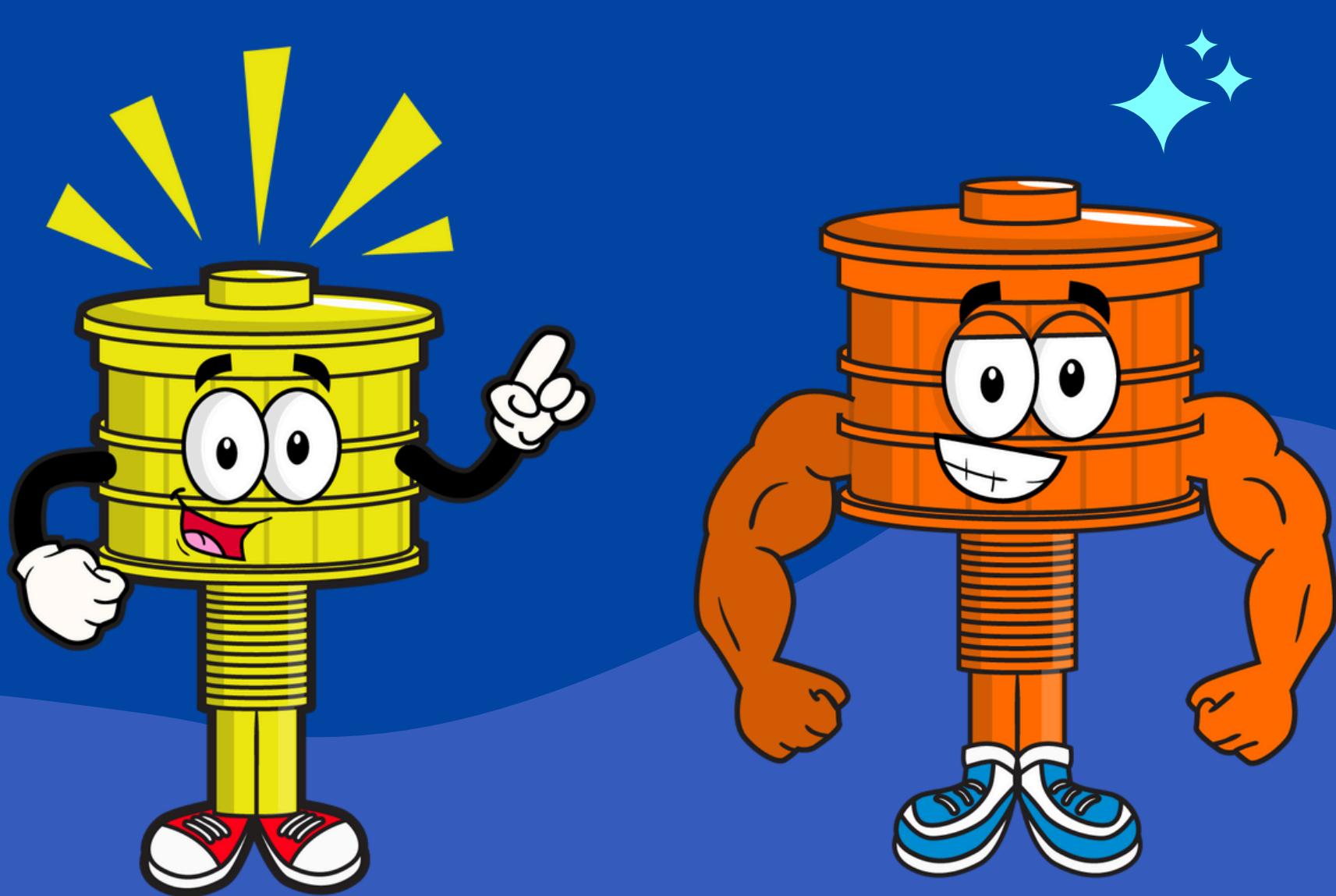


ORTHOS LIQUID SYSTEMS, INC.



# HOW TO TEST GRAVITY FILTERS POST-INSTALLATION



# WHY DOES ORTHOS DEMAND THE TOUGHEST POST-INSTALLATION TESTING?

- ★ Our competitors offer **less-effective underdrains** while falsely promising the same results as Orthos delivers time after time.
- ★ **Post-installation testing** is critical to verify structural length and validate proper distribution.

# THE PROBLEM

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- ✿ Filter specs often have **vague or minimal** testing requirements.
- ✿ Owners & engineers **delegate solely to the manufacturer** to confirm performance.
- ✿ **That's a conflict of interest!** Without objective testing, how does the owner know what they're getting?

# THE SOLUTION

Orthos provides a **FREE CSI-format testing spec**

Covers **5 critical tests** for the following various underdrains:

- Nozzle-based monolithic or steel plate floors
- Dual-parallel plastic block underdrains
- Wedgewire screen or folded sheet metal lateral systems

These tests **validate structural integrity, air scour & backwash water distribution, and media levelness.**

# THE TWO MOST IMPORTANT TESTS

## Test 1: Air Scour Portion of the Underdrain Flow Distribution Test

The filter is filled with water to 6“ above the underdrain after its structural integrity is verified.

The air scour-only pattern **must present a uniform turbulent appearance, no dead zones or boils.**

This test **exposes poor distribution underdrains** and improper installation.

# THE TWO MOST IMPORTANT TESTS

## Test 2: Flow Distribution Tests for Sand, Anthracite, & GAC

After three (3) backwash cycles, measure media surface levelness using a laser level or string line datum.

**More than  $\pm\frac{1}{2}$ " variation = FAILURE.** Some specs allow  $\pm 1"$ , that's an unacceptable 2" total variation!

With excessive variation, expect **flow short-circuiting, low UFRV, spouts, and operational issues.**

# FINAL TAKEAWAYS

These tests **must be done**, or how does the owner know what they're buying?

**Get the free CSI-format testing spec today!**

Ensure **your gravity filter performs as designed.**

[www.orthosfilters.com](http://www.orthosfilters.com)